### VALUE TECH SERVICES

## Pointing System (MS NAV/D365 BC)

Function :

Registry & tracking of all the activities on the shop floor How :

Hand held Tablet /Computers on the shop floor with scanner facility.

- Each employee on the shop floor registers his activities through the pointing system in Navision. Whenever a task is started, stopped or finished, the time (time stamp) will be registered. The tasks are based on the routing setup of each production order.
- Employees can work together on a single task / production order.
- They can also work on multiple production orders (same activity) at the same time.
- The pointing system will also handle the administration related to the consumption of the bill of material specific to each task.
- The employee will indicate where and when goods are consumed.
- When an item in the BOM isn't available, the pointing system will give

a warning at the time of starting of the activity.



### **Production Order**

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- Indication Work Center group
- Input field Resource No.
- Buttons
  - Start (Start new tasks)
  - Stop (stop active task(s) )
  - Finish (finish active task(s) )
  - Status ( shows current activities for employee, members in group, etc. ... )





- Indication Work Center
- Indication Employee
- Input field production order task (input via scanner)
- List of production orders & tasks
  - list shows all available planned tasks related to the work
    - center where the PC is assigned to.
- BOM list
  - Shows required materials to start the task
- Buttons
  - Start ( register begin time of task(s) )

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Screen 2 : Start Task Screen
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#### **Production Order Components**

3

Links

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- Indication Work Center group
- Input field Resource No.
- Buttons
  - Start (Start new tasks)
  - Stop (stop active task(s))
  - Finish (finish active task(s) )
  - Status ( shows current activities for employee, members in group, etc. ... )







#### Screen 4 : Stop Task Screen

- Input field Quantity.
- Selection field production order & task
- Indication employee number
- List of production orders & tasks
  - Iist shows all started tasks for the employee
- BOM list
  - Shows required materials linked to the task
  - Input required (quantity consumed & bin location)
- Buttons
  - Post (register end time of task(s) & finished quantity & consumption)



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- Indication Work Center group
- Input field Resource No.
- Buttons
  - Start (Start new tasks)
  - Stop (stop active task(s))
  - Finish (finish active task(s) )
  - Status ( shows current activities for employee, members in group, etc. ... )







#### Screen 4 : Finish task screen

- Input field finished quantity
- Selection field production order & task
- Indication employee number
- List of production orders & tasks
  - Iist shows all started tasks for the employee
- BOM list
  - Shows required materials linked to the task
  - Auto Consumption (quantity consumed & bin location)
- Buttons
  - Post (register end time of task(s) & finished quantity & consumption)



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#### **Consumption & Output**



- Indication Work Center group
- Input field Resource No.
- Buttons
  - Start (Start new tasks)
  - Stop (stop active task(s))
  - Finish (finish active task(s) )
  - Status ( shows current activities for employee, members in group, etc. ... )







#### Screen 5 : Status task screen

- Indication employee number
- Selection field Work Status to show all "Active" and "Stop" activities.
- List of production orders & tasks
  - list shows all started and stopped tasks for the employee



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### **Thank You!**

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